

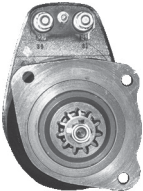
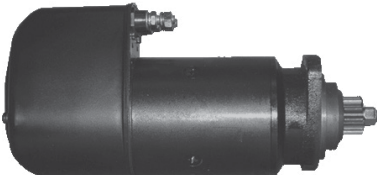


KB REPLACEMENT STARTER MOTORS

- Brand new, not reconditioned
- No surcharge, no exchange required
- Direct drop-in replacement for Bosch KB
- Parts fully interchangeable with Bosch KB
- Extensive development and testing to improve performance, quality, reliability and longevity to deliver a superior product.
- Full service parts range available
(see page 10-13)

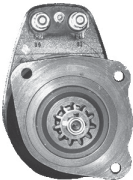
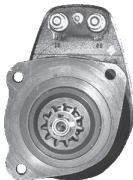
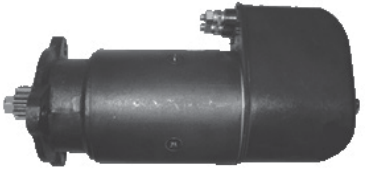
**12V
VERSION
NOW
AVAILABLE**



12V KB replacement starters

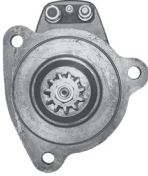

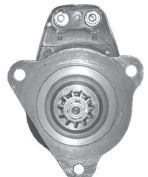
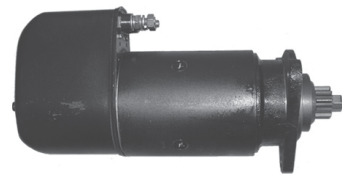
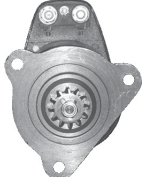
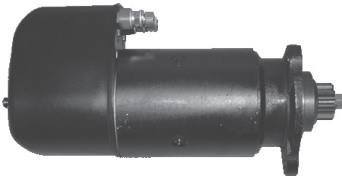
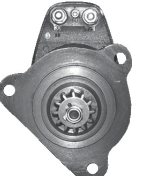
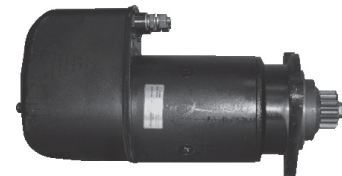
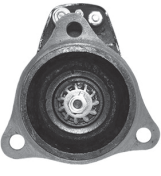

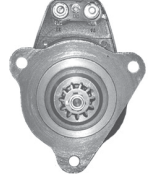
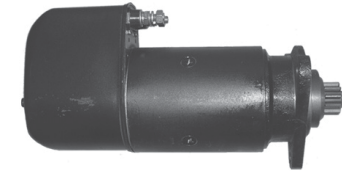
	Voltage	Output	Mount type	Grounded / Insulated	Rotation	No. of teeth	Pinion dia.	Pinion module	Pinion rest (Full travel)		
861067	12v	3.6kW	SAE1	IR	CW	9t	34.8	M3	47.5 (69.2)	APPLICATION	REFERENCES*
 										VOLVO BOMAG KHD	1509812 97306 IM409 0001401023, 0001401060, 0001413004 0001418009 BNG412CR238SR 110538HC 19024005 638021092 22804 251270 CS1030 8EA737247001 11139094, AZK5445, IS9085 LRS01204 860542 881681, 3803081, 3803599, 8473068 233991, 240501, 837924, 842775 843511, 847306
861068	12v	3.6kW	SAE3	G (ER)	CW	9t	34.8	M3	47.5 (69.2)	APPLICATION	REFERENCES*
 										CLAAS DAF Mercedes-Benz	0001413017, 0001418014 110539HC 1809440, 01471620 01809440 1516653, 1516653R 19024008, DRS3320 600090092 8EA737248001 LRS01197 0031516301, A0031516301

24V KB replacement starters

	Voltage	Output	Mount type	Grounded / Insulated	Rotation	No. of teeth	Pinion dia.	Pinion module	Pinion rest (Full travel)		
860500GB	24v	5.4kW	SAE1	G (ER)	CW	11t	40.8	M3	47.5 (69.2)	APPLICATION	REFERENCES*
		MAN Volvo									0001410046, 0001414019, 0001415013, 0001416005, 0001416070, 0986011450 0986014910 19024013, DRS1450, DRS4910 CS99, CS544, LRS883
860504GB	24v	5.4kW	SAE1	G (ER)	CW	11t	40.8	M3	47.5 (69.2)	APPLICATION	REFERENCES*
		MAN Mercedes-Benz Volvo Fiat Steyr									0001402040, 0001402053, 0001410044, 0001414008, 0001415004, 0001415016, 0001416008, 0001416009, 0001416021, 0986012740, 0986013260, 19024015, 19024016, 19024099, DRS2740, DRS3260, CS506, CS710, LRS690, LRS860
860505GB	24v	6.6kW	SAE3	G (ER)	CW	11t	40.8	M3	37 (58.7)	APPLICATION	REFERENCES*
		Scania									0001417042, 9000084012, 0986013450, 19024076, DRS3450, CS881, LRS764
860506GB	24v	6.6kW	SAE3	G (ER)	CW	9t	35.1	M3	47.5 (69.2)	APPLICATION	REFERENCES*
		MAN Mercedes-Benz Renault									0001411009, 0001417001, 0001417051, 0986011510, 0986016520, 19024051, DRS1510, DRS6520, CS198, LRS825, LRS01974
860507GB	24v	6.6kW	SAE1	IR	CW	12t	46.7	M3.175	40.2 (61.7)	APPLICATION	REFERENCES*
		Renault									0001417053, 0986015670, 0986018651, 19024080, DRS5670, CS688, CS1128, LRS799
860508GB	24v	5.4kW	SAE3	G (ER)	CW	9t	35.1	M3	47.5 (69.2)	APPLICATION	REFERENCES*
		MAN Mercedes-Benz Renault									0001410088, 0001415001, 0001415027, 0001416002, 0001416023, 0001416078, 0001416079, 0986011490, 0986011570, 0986011573, 0986013730, 0986019000, 19024010, 19024025, 19024194, DRS1490, DRS1570, DRS9000, CS191, LRS819, LRS922

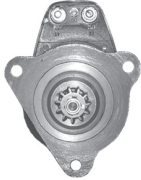


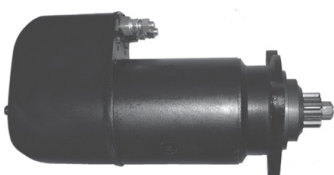
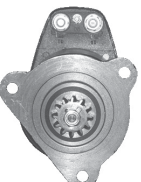
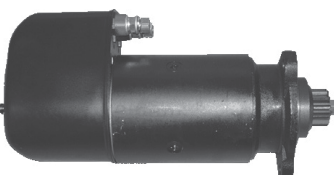
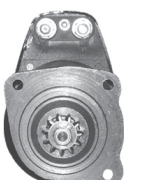


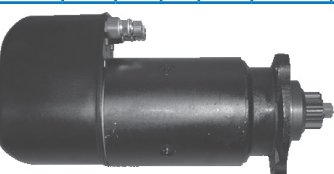


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Manufacturer's numbers are for reference only. *

	Voltage	Output	Mount type	Grounded / Insulated	Rotation	No. of teeth	Pinion dia.	Pinion module	Pinion rest (Full travel)		
860509GB	24v	5.4kW	SAE3	G (ER)	CW	11t	40.8	M3	47.5 (69.2)	APPLICATION	REFERENCES
 										DAF	0001416062, 0001416067, 0986014560, 19024049, DRS4560, CS617, LRS766
860510GB	24v	5.4kW	SAE3	G ER	CW	11t	40.8	M3	47.5 (69.2)	APPLICATION	REFERENCES*
 										Pegaso	0001416048, 0986017100, 19024042, DRS7100, LRS01819
860511GB	24v	6.6kW	SAE3	IR	CW	12t	46.7	M3.175	47.5 (69.2)	APPLICATION	REFERENCES*
 										Volvo	0001417065, 0001417075, 0986017050, 0986018090, 19024085, 19024180, DRS7050, DRS8090, CS962, CS1161, LRS01891, LRS01930
860512GB	24v	5.4kW	SAE3	G (ER)	CW	12t	46.7	M3.175	47.5 (69.2)	APPLICATION	REFERENCES*
 										Volvo	0001368057, 0001416061, 0986015430, 0986015690, 19024048, DRS5430, DRS5690, CS699, LRS767
860513GB	24v	6.6kW	SAE3 (mod)	G (ER)	CW	11t	40.8	M3	21 (42.8)	APPLICATION	REFERENCES
 										Iveco	0001417064, 0986017850, 19024122, DRS7850, CS1163, LRS01906
860514GB	24v	6.6kW	SAE3	G (ER)	CW	11t	40.8	M3	47.5 (69.2)	APPLICATION	REFERENCES*
 										Fiat Iveco	0001410098, 0001411005, 0001411021, 0001417007, 0001417066, 0986018790, 19024055, 19024123, DRS3440, CS121, LRS746



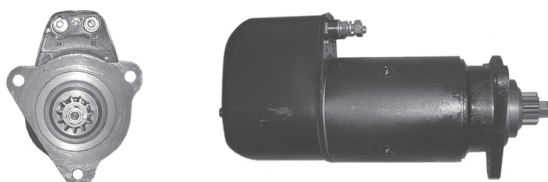



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Manufacturer's numbers are for reference only. *

	Voltage	Output	Mount type	Grounded / Insulated	Rotation	No. of teeth	Pinion dia.	Pinion module	Pinion rest (Full travel)		
860515GB	24v	6.6kW	SAE3	G (ER)	CW	11t	40.8	M3	47.5 (69.2)	APPLICATION	REFERENCES*
 										Pegaso Scania	0001410115, 0001417045, 0001417046, 0986012480, 0986013460, 19024078, DRS2480 CS502, LRS02146
860516GB	24v	5.4kW	SAE3	G (ER)	CW	11t	40.8	M3	47.5 (69.2)	APPLICATION	REFERENCES*
 										Fiat Iveco	0001410106, 0001415017, 0001415018, 0001416011, 0001416012, 0001416052, 0986013420, 0986018420, 19024018, 19024046, DRS3420, DRS8420, CS502 LRS986, LRS02156
860517GB	24v	6.6kW	SAE3	IR	CW	12t	45	M3.175	47.5 (69.2)	APPLICATION	REFERENCES*
 										Volvo	0001417063, 0001417067, 0001417069, 0001420012, 0001420015, 0986016100 DRS6100, CS797, CS1116, CS1167, LRS985
860518GB	24v	5.4kW	SAE1	IR	CW	11t	40.8	M3	47.5 (69.2)	APPLICATION	REFERENCES*
 										Volvo	0001410050, 0001415021, 0001416053, 19024047, LRS01855
860519GB	24v	6.6kW	SAE3	G (ER)	CW	10t	39.1	M3.175	47.5 (69.2)	APPLICATION	REFERENCES*
  <p>The image shows 12t pinion for illustration only, starter correct to spec. (10t)</p>										Volvo	0001417076, 0986018100, 19024189
860520GB	24v	5.4kW	SAE1	G (ER)	CW	9t	35.1	M3	47.5 (69.2)	APPLICATION	REFERENCES*
 										Volvo	0001414022, 0001416026, 19024026, LRS01918, LRS01940








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Manufacturer's numbers are for reference only. *

	Voltage	Output	Mount type	Grounded / Insulated	Rotation	No. of teeth	Pinion dia.	Pinion module	Pinion rest (Full travel)		
860541GB	24v	6.6kW	SAE1	IR	CW	11t	40.8	M3	47.5 (69.2)	APPLICATION	REFERENCES*
										Volvo	0001411010, 0001417023, 0001417035, 19024063, CS954
860543GB	24v	5.4kW	SAE1	IR	CW	9t	35.1	M3	47.5 (69.2)	APPLICATION	REFERENCES*
										Volvo	0001402072, 0001402079, 0001414011, 0001416028, 19024028, CS955, LRS01807
860544GB	24v	6.6kW	SAE3	IR	CW	11t	40.8	M3	47.5 (69.2)	APPLICATION	REFERENCES*
										Scania	0001411013, 0001417047, 19024079, DRS3765, LRS01959
860545GB	24v	6.6kW	SAE3 (mod)	G (ER)	CW	11t	40.8	M3	21 (42.8)	APPLICATION	REFERENCES
										Fiat Iveco	0001410065, 0001411017, 0001411025, 0001411026, 0001417005, 0001417006, 0001417059, 0001417073, 0001417074, 0986013430, 0986013440, 19024053, 19024054, 19024124, DRS3430, DRS3440, CS526, CS564, LRS845
860546GB	24v	5.4kW	SAE1	G (ER)	CW	11t	42	M3.175	47.5 (69.2)	APPLICATION	REFERENCES*
										DAF	0001410067, 0001416043, 0986011470, 0986014870, 19024159, DRS4870, CS546, LRS945
860547GB	24v	6.6kW	SAE1	IR	CW	9t	35.1	M3	47.5 (69.2)	APPLICATION	REFERENCES*
										Scania	0001410078, 0001415019, 0001417026, 19024066







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Manufacturer's numbers are for reference only. *

860548GB	24v	6.6kW	SAE3	IR	CW	11t	40.8	M3	37 (58.8)	APPLICATION	REFERENCES*
										Scania	0001410037, 0001415008, 0001417043, 0001417044, 9000084013, 0986011430, 0986017250, 19024077, DRS7250, CS98, CS1040, LRS878
860652	24v	5.4kW	SAE1 (mod)	IR	CW	11t	40.8	M3	47.5 (69.2)	APPLICATION	REFERENCES*
										Iveco KHD	0001410069, 0001410109, 0001416031, 0001416035, 19024031, 19024146
860653	24v	5.4kW	SAE1	G (ER)	CW	9t	35.1	M3	47.5 (69.2)	APPLICATION	REFERENCES*
										Mercedes-Benz Steyr	0001402075, 0001410058, 0001414010, 0001416020, 0001416047, 0001416055, 0001416060, 0986011410, 0986011560, 0986014780, 19024023, 19024102, 19024150, DRS1550, LRS824, LRS01806
860654	24v	5.4kW	SAE1 (mod)	G (ER)	CW	11t	40.8	M3	47.5 (69.2)	APPLICATION	REFERENCES*
										Steyr	0001410062, 0001415003, 0001415011, 0001416003, 0986011580, 19024011, DRS1580, CS565, LRS865
860655GB	24v	5.4kW	SAE1	G (ER)	CW	11t	40.8	M3	47.5 (69.2)	APPLICATION	REFERENCES*
										Iveco	0001410111, 0001416036, 9000084015, 0986012730, 19024035, DRS2730, CS384, LRS01862
860656GB	24v	5.4kW	SAE1	IR	CW	11t	40.8	M3	47.5 (69.2)	APPLICATION	REFERENCES
										KHD	0001410101, 0001416033, 19024033
860657GB	24v	5.4kW	SAE1	G (ER)	CW	9t	35.1	M3	47.5 (69.2)	APPLICATION	REFERENCES*
										Volvo	0001402011, 0001402043, 0001402056, 0001402058, 0001402059, 0001410029, 0001410030, 0001414002, 0001414017, 0001414018, 0001415010, 0001416013, 0001416017, 0001416027, 0986012800, 19024027, 19024554, LRS01808

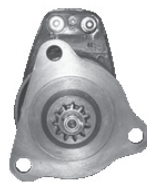
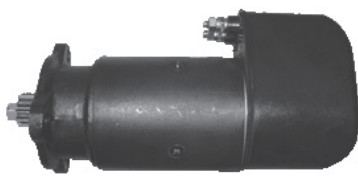
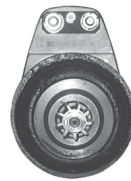

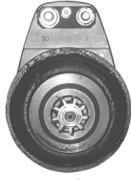
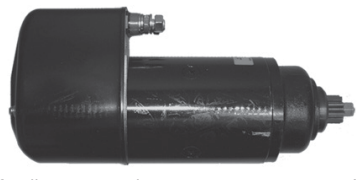




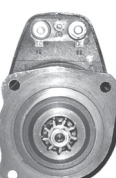

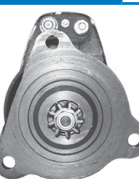

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Manufacturer's numbers are for reference only. *

	Voltage	Output	Mount type	Grounded / Insulated	Rotation	No. of teeth	Pinion dia.	Pinion module	Pinion rest (Full travel)		
860658	24v	5.4kW	SAE1	IR	CW	11t	42	M3.175	47.5 (69.2)	APPLICATION	REFERENCES*
										DAF	0001410068, 0001410090, 0001416044, 19024040, DRS3766, CS1034, LRS02141
860659	24v	5.4kW	SAE1	G (ER)	CW	13t	47	M3	47.5 (69.2)	APPLICATION	REFERENCES*
 <p>The image shows 11t pinion for illustration only, starter correct to spec. (13t)</p>										Massey Ferguson Hanomag	0001410094, 0001415007, 0001416004, 19024012, DRS3324, CS805, LRS01859, LRS01953
860660GB	24v	5.4kW	SAE1	G (ER)	CW	9t	35.1	M3	47.5 (69.2)	APPLICATION	REFERENCES*
										Mercedes-Benz Scania Steyr Volvo	0001402008, 0001402054, 0001402055, 0001402081, 0001410021, 0001411014, 0001414003, 0001415002, 0001416022, 0001416024, 0001416054, 0986011420, 0986011550, 0986014790, 19024024, 19024149, DRS1550, CS194, LRS817
860662	24v	5.4kW	CRADLE	IR	CW	9t	35.1	M3	37 (58.8)	APPLICATION	REFERENCES*
										KHD MAN Mercedes-Benz	0001414016, 0001415006, 0001416040, 0986012970, 19024038, DRS2970
860664GB	24v	6.6kW	SAE1	G (ER)	CW	11t	40.8	M3	47.5 (69.2)	APPLICATION	REFERENCES*
										Volvo	0001411012, 0001417041, 0986011520, 0986014920, 19024075, DRS1520, LRS928, LRS02143
860665GB	24v	6.6kW	SAE1	G (ER)	CW	11t	40.8	M3	47.5 (69.2)	APPLICATION	REFERENCES*
 <p>The image shows 12t pinion for illustration only, starter correct to spec. (11t)</p>										Volvo	0001417002, 19024052

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Manufacturer's numbers are for reference only. *

	Voltage	Output	Mount type	Grounded / Insulated	Rotation	No. of teeth	Pinion dia.	Pinion module	Pinion rest (Full travel)		
860666	24v	6.6kW	SAE3	G (ER)	CW	11t	40.8	M3	47.5 (69.2)	APPLICATION	REFERENCES*
 										Isotta Fraschini, Palmieri, VM	0001417016, 19024059, DRS1440
860667GB	24v	6.6kW	CRADLE	G (ER)	CW	9t	35.1	M3	37 (58.8)	APPLICATION	REFERENCES
 										Kassbohrer MAN Mercedes-Benz	0001410015, 0001410016, 0001410041, 0001417036, 0986011440, 19024071, DRS1440, CS195, LRS823, LRS02145
860669GB	24v	6.6kW	CRADLE	IR	CW	11t	40.8	M3	37 (58.8)	APPLICATION	REFERENCES*
 										Fahr KHD	0001410019, 0001410060, 0001416014, 0001417031, 19024019, 19024069
The image shows 9t pinion for illustration only, starter correct to spec. (11t)											
860670GB	24v	5.4kW	SAE1	G (ER)	CW	11t	40.8	M3	47.5 (69.2)	APPLICATION	REFERENCES*
 										Iveco KHD Liebherr	0001410053, 0001410063, 0001410081, 0001416030, 0986011460, 19024030, DRS1460, CS383, LRS02151
860672GB	24v	5.4kW	SAE1	IR	CW	11t	40.8	M3	47.5 (69.2)	APPLICATION	REFERENCES*
 										KHD Liebherr	0001410087, 0001416032, 0001416071, 0986011480, 19024032, 19024108, DRS1480, LRS01883
860674GB	24v	5.4kW	SAE1	G (ER)	CW	11t	42	M3.175	47.5 (69.2)	APPLICATION	REFERENCES*
 										DAF	0001410116, 0001416038, 19024036, LRS01824
860698GB	24v	6.6kW	SAE3	IR	CW	9t	35.1	M3	47.5 (69.2)	APPLICATION	REFERENCES
 										MAN Mercedes-Benz	0001411022, 0001417037, 0986012960, 19024072, DRS2960, LRS01877



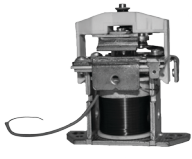
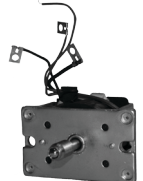


Contact your Regional Sales Manager for further details.

Manufacturer's numbers are for reference only. *

PRODUCT INFO







861312	24V	6.6kW	SAE1	ER	CW	9t	34.8	M3	48 (69.2)	APPLICATION	REFERENCES *
										SCANIA	0001417077 1414068 19070027, DRS0532
861313	24V	6.6kW	SAE1	ER	CW	11t	41	M3	48 (69.2)	APPLICATION	REFERENCES *
										LIEBHERR	0001417071 629010623, 6290106 19070026

KB replacement starters service parts

					
PRESTOLITE	Pinion	Relay Assy	Solenoid Assy (Push magnet)	Armature Assy	Field Coil Assy
Assy ref.	1	2	3	4	5
860500GB	6527-37	6527-34	6527-29	6527-28	6527-213
860504GB	6527-37	6527-34	6527-29	6527-28	6527-213
860505GB	6527-37	6527-34	6527-29	6527-109	6527-214
860506GB	6527-91	6527-34	6527-29	6527-109	6527-214
860507GB	6527-92	6527-95	6527-96	6527-109	6527-214
860508GB	6527-91	6527-34	6527-29	6527-28	6527-213
860509GB	6527-37	6527-34	6527-29	6527-28	6527-213
860510GB	6527-37	6527-34	6527-29	6527-28	6527-213
860511GB	6527-92	6527-95	6527-96	6527-109	6527-214
860512GB	6527-92	6527-34	6527-29	6527-28	6527-213
860514GB	6527-37	6527-34	6527-29	6527-109	6527-214
860515GB	6527-37	6527-34	6527-29	6527-109	6527-214
860516GB	6527-37	6527-34	6527-29	6527-28	6527-213
860517GB	6527-92	6527-95	6527-96	6527-109	6527-214
860518GB	6527-37	6527-95	6527-96	6527-28	6527-213
860520GB	6527-91	6527-34	6527-29	6527-28	6527-213
860541GB	6527-37	6527-95	6527-96	6527-109	6527-214
860543GB	6527-91	6527-95	6527-96	6527-28	6527-213
860544GB	6527-37	6527-95	6527-96	6527-109	6527-214
860545GB	6527-164	6527-34	6527-29	6527-109	6527-214
860547GB	6527-91	6527-95	6527-96	6527-109	6527-214
860548GB	6527-37	6527-95	6527-96	6527-109	6527-214
860655GB	6527-37	6527-34	6527-29	6527-28	6527-213
860656GB	6527-37	6527-95	6527-96	6527-28	6527-213
860657GB	6527-91	6527-34	6527-29	6527-28	6527-213
860660GB	6527-91	6527-34	6527-29	6527-28	6527-213
860664GB	6527-37	6527-34	6527-29	6527-109	6527-214
860665GB	6527-37	6527-34	6527-29	6527-109	6527-214
860667GB	6527-91	6527-34	6527-29	6527-160	6527-215
860669GB	6527-37	6527-95	6527-96	6527-160	6527-215
860670GB	6527-37	6527-34	6527-29	6527-28	6527-213
860672GB	6527-37	6527-95	6527-96	6527-28	6527-213
860685GB	6527-91	6527-34	6527-29	6527-28	6527-213
860698GB	6527-91	6527-95	6527-96	6527-109	6527-214

PRODUCT INFO

KB replacement starters service parts

					
PRESTOLITE	Push Rod Kit	Brush Kit	Drive Shaft / Clutch Assy	Rear Cover Kit	Repair Kit without "T" brushes
Assy ref.	6	7	8	9	10
860500GB	860824	860826	6527-15	860827	860828
860504GB	860824	860826	6527-15	860827	860828
860505GB	860823	860826	6527-15	860827	860828
860506GB	860823	860826	6527-15	860827	860828
860507GB	860823	860826	6527-15	860827	860828
860508GB	860824	860826	6527-15	860827	860828
860509GB	860824	860826	6527-15	860827	860828
860510GB	860824	860826	6527-15	860827	860828
860511GB	860823	860826	6527-15	860827	860828
860512GB	860824	860826	6527-15	860827	860828
860514GB	860823	860826	6527-15	860827	860828
860515GB	860823	860826	6527-15	860827	860828
860516GB	860824	860826	6527-15	860827	860828
860517GB	860823	860826	6527-15	860827	860828
860518GB	860824	860826	6527-15	860827	860828
860520GB	860824	860826	6527-15	860827	860828
860541GB	860823	860826	6527-15	860827	860828
860543GB	860824	860826	6527-15	860827	860828
860544GB	860823	860826	6527-15	860827	860828
860545GB	860823	860826	6527-15	860827	860828
860547GB	860823	860826	6527-15	860827	860828
860548GB	860823	860826	6527-15	860827	860828
860655GB	860824	860826	6527-15	860827	860828
860656GB	860824	860826	6527-15	860827	860828
860657GB	860824	860826	6527-15	860827	860828
860660GB	860824	860826	6527-15	860827	860828
860664GB	860823	860826	6527-15	860827	860828
860665GB	860823	860826	6527-15	860827	860828
860667GB	860825	860826	6527-15	860827	860828
860669GB	860825	860826	6527-15	860827	860828
860670GB	860824	860826	6527-15	860827	860828
860672GB	860824	860826	6527-15	860827	860828
860685GB	860824	860826	6527-15	860827	860828
860698GB	860823	860826	6527-15	860827	860828

PRODUCT INFO

KB replacement starters service parts

860823 - Push rod kit

Description	PEI no.	QTY
Push rod assy	6527-114	1
Pinion stop nut	6527-7A	1

860824 - Push rod kit

Description	PEI no.	QTY
Push rod assy	6527-8	1
Pinion stop nut	6527-7A	1

860825 - Push rod kit

Description	PEI no.	QTY
Push rod assy	6527-155	1
Pinion stop nut	6527-7A	1

860827 - Rear cover kit

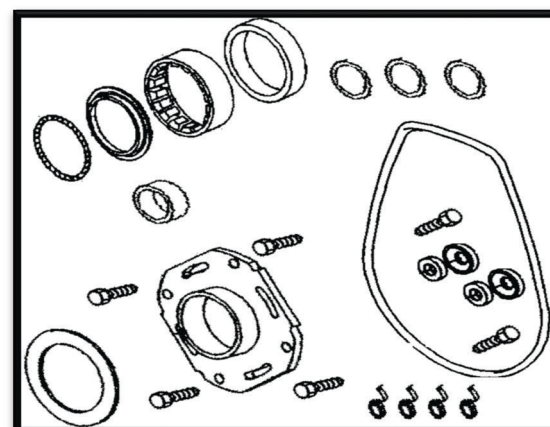
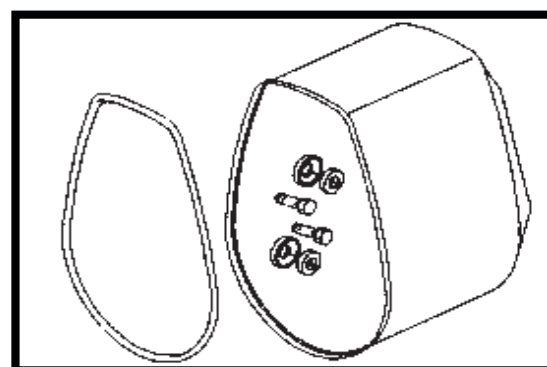
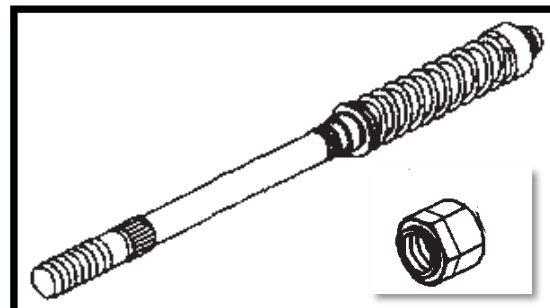
Description	Bosch no.	QTY
Rear cover	6527-24	1
O-ring	6527-23	1
Cover screws	6527-82	2
Rubber seals	6527-64	2
Steel washers	6257-66	2

860826 - Brush kit

Description	PEI no.	QTY
Brush pair (RH)	6527-142	1
Brush pair (LH)	6527-141	1

860828 - Hardware kit no.1

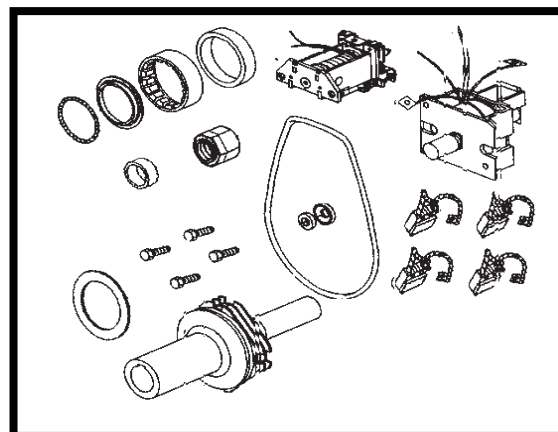
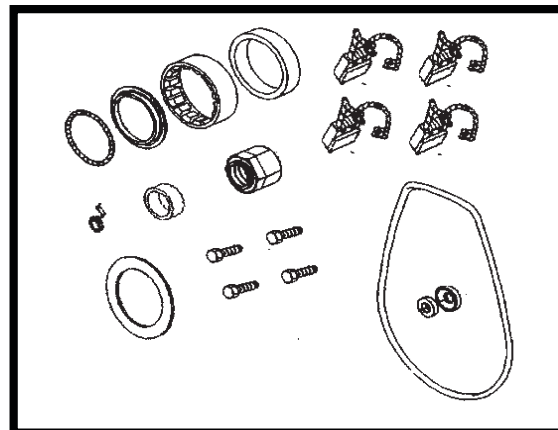
Description	PEI no.	QTY
Oil seal	6527-57	1
Needle roller bearing	6527-6	1
Bush	6527-35	1
Brush spring	6527-54	4
CE bush	-	1
Clutch cover	6527-13	1
Clutch cover screws	6527-86	4
Thrust washer	6527-14	1
Shim	6527-30	2
Shim	6527-31	2
O-ring	6527-23	1
Cover screws	6527-82	2
Rubber seals	6527-64	2
Steel washers	6257-66	2



KB replacement starters service parts

861019 - Hardware kit no.2		
Description	PEI no.	QTY
Oil seal	6527-57	1
Needle roller bearing	6527-6	1
Bush	6527-35	1
Brush spring	6527-54	4
CE bush	-	1
Clutch cover screws	6527-86	4
Thrust washer	6527-14	1
Shim	6527-30	2
Shim	6527-31	2
O-ring	6527-23	1
Cover screws	6527-82	2
Rubber seals	6527-64	2
Steel washers	6257-66	2
Pinion stop nut	6527-7A	1
Brush set	860826	1

861020 - Repair kit		
Description	PEI no.	QTY
Hardware kit 2	861019	1
Drive shaft / clutch assembly	6527-15	1
Relay assembly	6527-34	1
Solenoid assembly (Push magnet)	6527-29	1



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